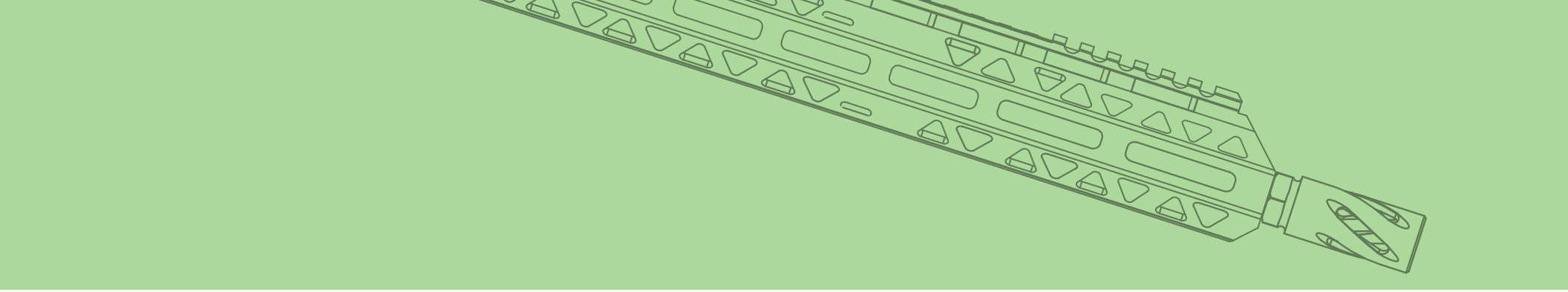
BEAR CREEK®
ARSENAL

IMPORTANT SAFETY INFORMATION INSIDE

Read this manual before handling this firearm. Keep this manual with your firearm and review it before each use. Do not allow others to handle or fire your firearm until they have read this manual. Transfer this manual with the firearm upon ownership change. This manual is for Bear Creek Arsenal® FIREARMS ONLY. Be a responsible firearm owner. Use it safely, store it securely, and always transfer a firearm responsibly and legally.



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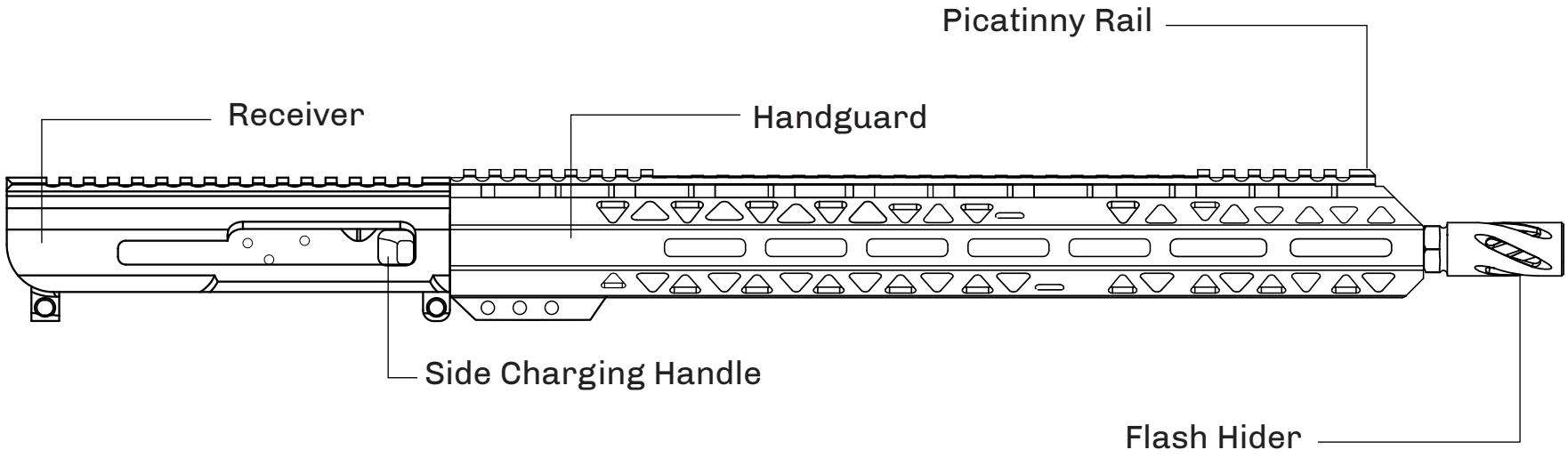
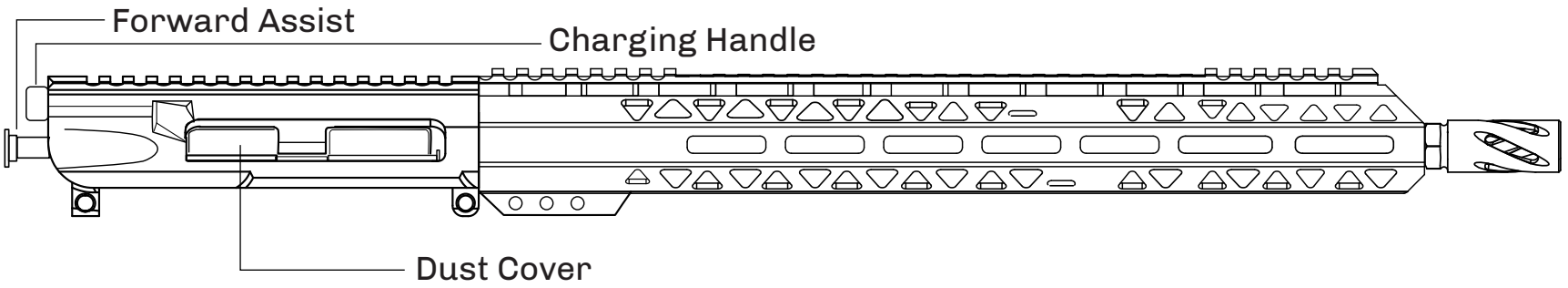
Know Your Firearm

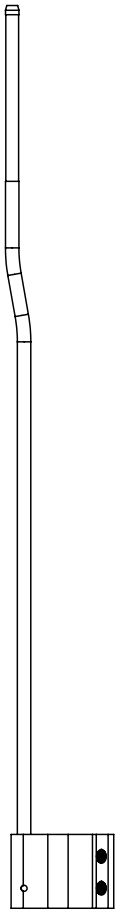
Complete Upper Assembly Parts



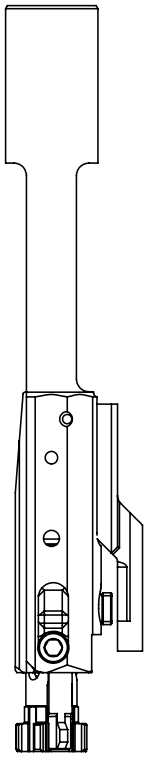
Side Charging Upper Assembly



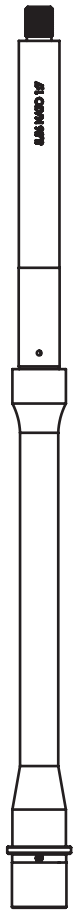
Rear Charger Upper Assembly



Gas Tube/ Gas Block



Bolt Carrie Group



Barrel

Out Of Box

Things to do with your upper assembly straight out of the box

- Make sure to inspect and clean all parts
- Clean the barrel, make sure it is tight and no parts are loose
- While unloaded, run the action multiple times over to free any debris and break in the parts before and after cleaning.

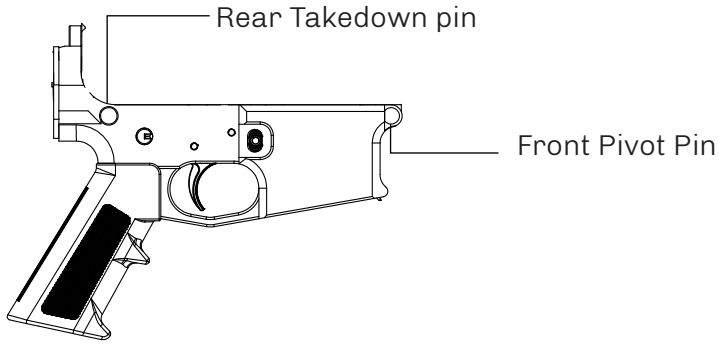
Maintenance

- Regularly clean all parts after use. Don’t let your upper sit for long periods without cleaning.
- Store in a dry area
- Ensure safety by unloading before storage

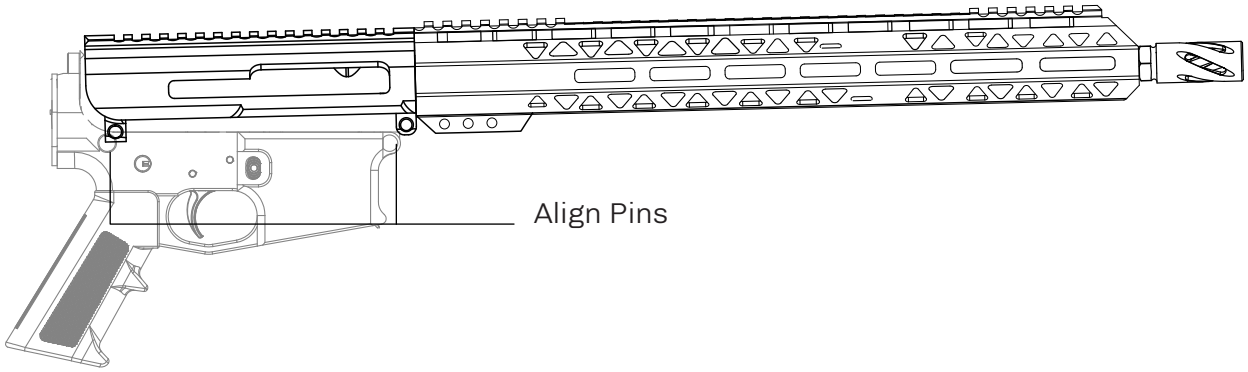
Mounting Procedure On Lower Assemblies

BCA complete upper assemblies are only compatible with mil-spec lowers.

- Locate the rear takedown pin and the front pivot pin on your milspec lower receiver



- Push out both pins all the way
- Align the pins with the takedown and pivot slots on the bottom of the upper receiver



- Push both pins into place, locking the receivers together
- Perform a functions check to ensure operability

LIMITED LIFETIME WARRANTY

LIFETIME GUARANTEE

30-Day Return Policy
All of our products have a money back guaranteed for thirty (30) days from date of purchase (herein defined as the date a product is ordered and payment is submitted through the Site) no questions asked! Any returns after the 30 day time period will be re-imbursed in the form of a store credit coupon. Any returns 6 months or more after purchase date will be refunded in the form of a store credit and will have a 15% restocking fee.
How to Return a Product:

1) To initiate a warranty claim, please submit an RMA request from the website directly. Here is a how-to video on the procedure to submit an RMA. Our video can be found at How-to submit a Warranty Request If you require additional help processing your warranty, please reach out to our customer service desk at customerservice@bearcreekarsenal.com and they can help guide you further.

2) Once an RMA has been received our team will be in contact with you and provide you with a return number and shipping label. We will also provide you with an estimated timeline so you can stay aware of the process.

3) Please remove all accessories/attachments before returning item. Extra fees may be charged if accessories are not removed. Then package your item and drop off at the shipping carrier.

4) If you contact us with questions or to inquire about the status of your return, we may request that you provide the return number indicated before.

Term and Limitations:

- We reserve the right to reject any returned product and to decline to issue any reimbursement if in our sole judgment the returned product has been damaged by you or otherwise while in your custody or care.
- We reserve the right to repair, replace, or issue credit for the returned product regardless of the requested outcome.
- No return payment will issue to you until we have received, processed, and accepted your returned product, packaging, proof of purchase, and return tag.
- Typical processing time is 1-14 business days from the date we receive your return.

What is NOT covered by our Bear Den Guarantee?

- Normal wear and tear.
- Products that have been modified/serviced by another manufacturer or gunsmith.
- Damage caused in whole or part by failure to perform proper care and maintenance.
- Damage caused in whole or part by the use of nonstandard ammunition, including without limitation high velocity or high pressure ammunition, tracer ammunition, or hand-loaded ammunition.
- Damage caused in whole or part by unauthorized modification or alteration, unauthorized repair, misuse, or abuse.